



PURCHASE ORDER

Tabaco City
LGU

Supplier	B & C ELECTROMECH	P.O No.:	22-03-0146
Address	TABACO CITY	Date:	MAR 31 2022
		Mode of Procurement:	SMALL VALUE
		PR No./s	22-03-0146

Gentlemen:

Please furnish this office the following articles subject to the terms and conditions contained herein:

Place of Delivery:	LGU-TABACO CITY -	GENERAL SERVICES OFFICE	Delivery Term:	20 cd
Date of Delivery:			Payment Term:	3 weeks

Item No.	Qty	Unit	DESCRIPTION	Unit Cost	Amount (Php)
JO-Labor and Materials for the General Repair and Maintenance of ISUZU Crosswind with Plate No. SGZ-495					
			SGZ-495		
1	1	lot	JO-Labor and Materials	166500	166,500.00
			Jack and lift-up chassis at front side and position lifting gear at the front of vehicle and remove hood.		
			Drain out engine coolant, remove radiator hoses, radiator fan and shroud and finally radiator set.		
			Removal of engine accessories, aircon compressor bracket, alternator unit, power steering pump and belts.		
			Pull out propeller main drive shaft, transmission support and flywheel housing (transmission unit)		
			Dismantle of exhaust manifold to engine, engine support both sides and finally lift-up engine from body.		
			Removal of top rocker cover, engine rocker arm, push rods, intake and exhaust manifold and water pump.		
			Unbolt cylinder heads long bolts, lift up head and dismantle of engine valves at cylinder head.		
			Lift up engine block and remove piston connecting rods, main bearing cap bolts and crankshaft main.		
			Remove front and rear oil seals, valve puss rods tappets, oil jets, oil fitting bolts and soak parts to diesel.		
			Machine shop both engine block and cylinder head, press out old piston bore liner/install new.		
			Press out and replace old and lose valve guides, worn-out valves sets and intake and exhaust valves.		
			Grind out new valves to valves sets (rough and finish) to specs, install new valve seal and valve guide.		
			Press out and install new sets of piston pin, pin locks, piston rings and new set of con-rod bearings.		
			Blast out and clean crankshaft oil dirty residue, dry out and sand with 2K fine grits to shine out shaft.		
			Install crankshaft bearing pre-tight and install plastic gauge to measure bearing clearance at journal.		
			Install and insert piston to bore, con-rod caps, oil jets, oil seals, oil suction strainer and oil pump.		
			Install valve tappet, cam-shaft, cam follower, oil pan with gasket maker and retight to specs.		
			Install cylinder head gasket, cylinder head block, manifolds, rocker arm and tune-up to specification.		
			Re-install engine accessories, front cover, main pulley, flywheel, injection pump, nozzles and starter.		



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		Lift up engine form repair bay to car body, install engine support, transmission, propeller and radiator.	
		Re-fill with engine oil, engine coolant, new oil and fuel filter, bleed out fuel air and run test engine (2 days)	
		Align and straight up steering wheel, dismantle steering cross-joint and steering box mechanism.	
		Pull-out pitman arm ball joint by puller, dismantle steering box parts, packing rings and seal kits.	
		Replace and install new sets of packing, O-rings, seals and gasket and assemble to steering box.	
		Re-install steering box to chassis, ball joint to steering wheel, pitman arm and load steering fluid to level.	
		Dismantle (under chassis) fuel tank and remove float valve mechanism for sludges cleaning and repair.	
		Re-install fuel tank and re-connect wirings to chassis and test functionality of dashboard fuel level.	
		Clean out temperature gauge transducer terminal, crimped wiring, re-install gauge and test reading.	
		Remove transmission and differential oil drain plug, tap up gear oil level to specification.	
		Dismantle wiper worn sleeve and mechanism and install new set, arm and wiper (rubber) blades.	
		Dismantle and repair rear door lock mechanism, lubricate and adjust door handle play.	
		Dismantle front engine compartment brake master and diaphragm due to brake fuel leakages and dirt.	
		Separate upper brake master from diaphragm, dismantle worn out repair kit and clean out master.	
		Install new vacuum diaphragm and upper master repair kit, refill brake fluids and perform aeration.	
		Install new dashboard instrumentation panel due to inaccurate temperature, fuel gauge reading.	
		Install new set of rear door lock mechanism due to malfunction.	
		Install new wiper mechanism at front windshield.	
		nothing follows	
		TOTAL	166,500.00



One Hundred Sixty-Six Thousand Five Hundred Pesos

In case of failure to make the full delivery within the time specified above, a penalty of one-tenth (1/10) of one percent for every day of delay shall be imposed

CONFORME: Very Truly yours,
CIELO KRISSEL LAGMAN-LUISTRO
City Mayor

(In case of Negotiated Purchase pursuant to section 369 (a) of RA 7160, this portion must be accomplished.)

Approved per Sangguniang Resolution No.: _____ Date: _____
Certified Correct: _____
Secretary to the Sanggunian