



PURCHASE ORDER

Tabaco City
LGU

b1c

Supplier	B & C ELECTROMECH	P.O No.:	22-024-0163
Address	TABACO CITY	Date:	APR 04 2020
		Mode of Procurement:	SMALL VALUE
		PR No./s	22-03-0156

Gentlemen:

Please furnish this office the following articles subject to the terms and conditions contained herein:

Place of Delivery:	LGU-TABACO CITY -	GENERAL SERVICES OFFICE	Delivery Term:	15 cd
Date of Delivery:			Payment Term:	3 weeks

Item No.	Qty	Unit	DESCRIPTION	Unit Cost	Amount (Php)
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JO-Labor and Materials for the General Overhauling of Isuzu D-Max with Plate No. SEH-821 of CDU/CDRRMO

Item No.	Qty	Unit	DESCRIPTION	Unit Cost	Amount (Php)
			SEH-821		
1	1	lot	JO-Labor and Materials	157,000.00	157,000.00
			Jack and lift-up chassis at front side and position lifting gear at the front of vehicle and remove hood.		
			Drain out engine coolant, remove radiator hoses, radiator fan and shroud and finally radiator set.		
			Removal of engine accessories, aircon compressor bracket, alternator unit, power steering pump and belts.		
			Pull out propeller main drive shaft, transmission support and flywheel housing (transmission unit)		
			Dismantle of exhaust manifold to engine, engine support both sides and finally lift-up engine from body.		
			Removal of top rocker cover, engine rocker arm, push rods, intake and exhaust manifold and water pump.		
			Unbolt cylinder heads long bolts, lift up head and dismantle of engine valves at cylinder head.		
			Lift up engine block and remove piston connecting rods, main bearing cap bolts and crankshaft main.		
			Remove front and rear oil seals, valve puss rods tappets, oil jets, oil fitting bolts and soak parts to diesel.		
			Machine shop both engine block and cylinder head, press out old piston bore liner/install new.		
			Press out and replace old and lose valve guides, worn-out valves sets and intake and exhaust valves.		
			Grind out new valves to valves sets (rough and finish) to specs, install new valve seal and valve guide		
			Press out and install new sets of piston pin, pin locks, piston rings and new set of con-rod bearings.		
			Blast out and clean crankshaft oil dirty residue, dry out and sand with 2K fine grits to shine out shaft.		
			Install crankshaft bearing pre-tight and install plastic gauge to measure bearing clearance at journal.		
			Install and insert piston to bore, con-rod caps, oil jets, oil seals, oil suction strainer and oil pump.		
			Install valve tappet, cam-shaft, cam follower, oil pan with gasket maker and retight to specs.		
			Install cylinder head gasket, cylinder head block, manifolds, rocker arm and tune-up to specification.		
			Re-install engine accessories, front cover, main pulley, flywheel, injection pump, nozzles and starter.		



PURCHASE ORDER

Tabaco City
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Supplier	B & C ELECTROMECH	P.O No.:	22-04-0163
Address	TABACO CITY	Date:	APR 04 2022
		Mode of Procurement:	SMALL VALUE
		PR No./s	22-03-0156

Gentlemen:

Please furnish this office the following articles subject to the terms and conditions contained herein:

Place of Delivery:	LGU-TABACO CITY -	GENERAL SERVICES OFFICE	Delivery Term:	15 cd	
Date of Delivery:			Payment Term:	3 weeks	
Item No.	Qty	Unit	DESCRIPTION	Unit Cost	Amount (Php)
			Lift up engine form repair bay to car body, install engine support, transmission, propeller and radiator.		-
			Re-fill with engine oil, engine coolant, new oil and fuel filter, bleed out fuel air and run test engine (2 days)		-
			Check turbo shaft bearing clearance, oil leakage at manifold, boost feedback shaft and end play		-
			Oil leak at intake manifold, troubleshoot and found out (turbo shaft end play) shaft oil clearance.		-
			Dismantle old turbo unit and install new set of turbo, pre-lubricated and soaked with oil/installation.		-
			Idle engine to warm-up and run test engine (turbo break-inn half day period) prior to road test.		-
			nothing follows		-
TOTAL					157,000.00

One Hundred Fifty-Seven Thousand Pesos

In case of failure to make the full delivery within the time specified above, a penalty of one-tenth (1/10) of one percent for every day of delay shall be imposed

CONFORME: Very Truly yours,

DOMINICO S. BALLAN
(Signature over printed name)
(Date)

CIELO KRISSEL LAGMAN-LUISTRO
City Mayor

(In case of Negotiated Purchase pursuant to section 369 (a) of RA 7160, this portion must be accomplished.)

Approved per Sangguniang Resolution No.:

Certified Correct:

Secretary to the Sanggunian

